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MANUFACTURER'S LIMITED WARRANTY

This Limited Warranty is provided by Aldora Aluminum & Glass products Aluminum and is provided solely to **Customer Name** and the **Project name** project located in **Address, City, State, Zip Code. Customer Name** who purchases directly from Aldora a product manufactured by Aldora. This Limited Warranty is non-transferable and may not be assigned. This warranty is limited to the continental United States of America.

This Limited Warranty is the only warranty provided by ALDORA for any product. ALDORA SPECIFICALLY DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR WARRANTY OF MERCHANTABILITY.

Aluminum and Paint. Kynar, a weather resistant coating manufactured by Valspar, Inc., is applied to the aluminum surface of Aldora products by the Valspar approved method. If the Aldora product is installed and maintained in accordance with the Aldora Product Catalog and this Limited Warranty, Aldora warrants that for ten years from the date of substantial completion by Aldora to the customer (1) the aluminum substrate of the product and the Kynar treated surface will be free from defects in manufacture or workmanship and (2) the Kynar treated surface will not peel, check or crack; chalk in excess of rating 8 measured under ASTM D4214-89 (method D-659); fade or change color in excess of 5 ΔE units measured under ASTM D2244-85 after removal of dirt.

Aluminum and Paint. Kynar, a weather resistant coating manufactured by PPG, Inc., is applied to the aluminum surface of Aldora products by the PPG approved method. If the Aldora product is installed and maintained in accordance with the Aldora Product Catalog and this Limited Warranty, Aldora warrants that for ten years from the date of substantial completion by Aldora to the customer (1) the aluminum substrate of the product and the Kynar treated surface will be free from defects in manufacture or workmanship and (2) the Kynar treated surface will not peel, check or crack; chalk in excess of rating 8 measured under ASTM D4214-89 (method D-659); fade or change color in excess of 5 ΔE units measured under ASTM D2244-85 after removal of dirt.

Aluminum and Paint. Powder Coat, a weather resistant coating manufactured by AKZO Nobel Coatings, Inc., is applied to the aluminum surface of Aldora products by the AKZO Nobel Coatings, Inc approved method. If the Aldora product is installed and maintained in accordance with the Aldora Product Catalog and this Limited Warranty, Aldora warrants that for one year from the date of substantial completion by Aldora to the customer (1) the aluminum substrate of the product and the Powder Coat treated surface will be free from defects in manufacture or workmanship and (2) the Powder Coat treated surface will not peel, check or crack; chalk in excess of rating 8 measured under ASTM D4214-89 (method D-659); fade or change color in excess of 5 ΔE units measured under ASTM D2244-85 after removal of dirt.

Aluminum and Paint. Valspar Electrostatic Paint, is applied to the aluminum surface of Aldora products using Valspar's approved method by a certified applicator. If the Aldora product is installed and maintained in accordance with the Aldora Product Catalog and this Limited Warranty, Aldora warrants that for one year from the date of substantial completion by Aldora to the customer (1) the aluminum substrate of the product and the Paint treated surface will be free from defects in manufacture or workmanship and (2) the Paint treated surface will only experience a slight fade or slight chalk.

Aluminum and Anodizing. Clear Anodized finish thickness of .40 mils and is etched for 10 minutes. This clear anodized finish is a Class 2 (204R1). If the Aldora product is installed and maintained in accordance with the Aldora Product Catalog and this Limited Warranty, Aldora warrants the finish for one year from the date of substantial completion by Aldora to the customer.

Aluminum and Anodizing. Clear Anodized finish thickness of .70 mils and is etched for 10 minutes. This clear anodized finish is a Class 1 (215R1). If the Aldora product is installed and maintained in accordance with the Aldora Product Catalog and this Limited Warranty, Aldora warrants the finish for five years from the date of substantial completion by Aldora to the customer.

Aluminum and Anodizing. Bronze Anodized finish thickness of .40 mils and is etched for 10 minutes. This bronze anodized finish is a Class 2 (204R1). If the Aldora product is installed and maintained in accordance with the Aldora Product Catalog and this Limited Warranty, Aldora warrants the finish for one year from the date of substantial completion by Aldora to the customer.

Impact Resistant Glass. Impact resistant glass in an Aldora product is manufactured in accordance with specifications established for the Uvekol™ Glass Laminating System and meets Miami-Dade County and Florida Building Code requirements as of the date of manufacture

for the specifications stated in the customer order. The glass component meets or exceeds federal specification DD-G-451D. If this product is installed and maintained in accordance with the Aldora Product Brochure and this Limited Warranty, Aldora warrants that (1) for five years from the date of shipment by Aldora to the customer the impact resistant glass will be free from delamination and material obstruction of vision (2) it will replace the glass within one year after installation if the glass experiences a stress fracture for reasons other than improper installation and (3) if any aftermarket film or paint is applied to the glass, this warranty will be voided.

Impact Resistant Glass. Impact resistant glass in an Aldora product is manufactured in accordance with specifications established for the Polyvinyl butyral (PVB) Glass Laminating System and meets Miami-Dade County and Florida Building Code requirements as of the date of manufacture for the specifications stated in the customer order. The glass component meets or exceeds federal specification DD-G-451D. If this product is installed and maintained in accordance with the Aldora Product Brochure and this Limited Warranty, Aldora warrants that (1) for five years from the date of shipment by Aldora to the customer the impact resistant glass will be free from delamination and material obstruction of vision (2) it will replace the glass within one year after installation if the glass experiences a stress fracture for reasons other than improper installation and (3) if any aftermarket film or paint is applied to the glass, this warranty will be voided.

Impact Resistant Glass. Impact resistant glass in an Aldora product is manufactured in accordance with specifications established for the Sentry Glass Plus (SGP) Glass Laminating System and meets Miami-Dade County and Florida Building Code requirements as of the date of manufacture for the specifications stated in the customer order. The glass component meets or exceeds federal specification DD-G-451D. If this product is installed and maintained in accordance with the Aldora Product Brochure and this Limited Warranty, Aldora warrants that (1) for five years from the date of shipment by Aldora to the customer the impact resistant glass will be free from delamination and material obstruction of vision (2) it will replace the glass within one year after installation if the glass experiences a stress fracture for reasons other than improper installation and (3) if any aftermarket film or paint is applied to the glass, this warranty will be voided.

Insulated Glass. Aldora Warrants the insulated glass for a period of five (5) years from the date of substantial completion. The insulated glass units produced have an aluminum spacer and will be free from material obstruction of vision as a result of fogging or film formation on the internal glass surfaces caused by failure of the hermetic seal which is due to defects in material or workmanship. Aldora also warrants for a period of one (1) year from the date of substantial completion that the insulating glass units-aluminum spacers meet the requirements of the Insulating Glass Certification Council ("IGCC") Class CBA, and ASTM E 2190 Standard Specification for Insulating Glass Unit Performance and Evaluation.

Hardware. Aldora warrants that hardware that is part of an Aldora product will be free from defects in manufacture or workmanship for one year from the date of shipment of the product to the customer. Note: polished brass is not warranted against tarnish or pitting. Electrified panic hardware has a one year warranty from the date of shipment to the customer.

Warranty Requirements. This Limited Warranty will be void if any of the following occur: an Aldora product is damaged during shipment to the customer or during installation; a product is not installed in accordance with instructions in the Aldora Product Catalog; the glass surface of a product is marred or scratched during installation; an aluminum surface or glass surface has contact with copper treated wood, mortar, paint, varnish or similar substances; harmful or corrosive chemicals are used to clean a product such as solvents, acids, alkalis or any other chemicals on or around the product; any after-market product such as window film is installed; a product is not maintained properly after installation, including cleaning aluminum and glass with mild soap and water, cleaning and lubricating hardware at least every six months (every three months if the product is exposed to salt air or is used on a beachfront); the product endures a named storm or act of God, and structural integrity is not inspected by Aldora representative; if this product is installed as slope glazing which has not received written approval from the Aldora engineering department; failure to use the product within the local building codes and regulations and standard industry practices; incompatibility with other coatings, sealants, gaskets, setting blocks, acid cured silicones, lubricants, insulation or any other abrasive materials.

Notice of Warranty Claim; Co-operation; Inspection. The customer must give Aldora prompt written notice of a warranty claim at the address stated above and cooperate with Aldora's inspection of the product. *This Limited Warranty will be void if the product in question is uninstalled or discarded before Aldora has inspected it.*

Refund or Replacement. Aldora's obligation under this Limited Warranty is limited to replacement of a non-conforming product or part of a product or, in its discretion, a refund of the customer's purchase price for the product or product part. Aldora is not responsible for removal or re-installation of a defective product or product part and is not liable for consequential damages of any kind.

Warranty after Replacement. The warranty period for a replaced product or product part is limited to the term of the warranty for the original part or product.

Aldora's Date of Substantial Completion: **Month, Day, Year**

Aldora Aluminum and Glass Products, Inc.

By: _____

Title: _____

Date: _____